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648.4701

Job Sheet 206556



Part No: 648.4701

Job Qty: 5 pcs

Part Name: C2 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/3/20

Job Tracking No:

Due Date: 3/20/20

Created By: Jennifer Renwick

Type: SOLD

Description: Order 23226

Note: DWG OM_OOPM-C2 Rev 4 IPP Rev A 18.03.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	5 pcs	3/20/20	3/20/20	0.00	5.00	Small Fab - 1		DAS 28 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	5 pcs	3/20/20	3/20/20	0.00	0.00	QC 4 - 28		DAS 84 9-89
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



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Container No: S259040



Part: 648.4701

Job No: 206556

Serial No/Batch: S259040

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 02/27/20

Plex 2/3/20 11:12 AM Dart.Renwick.Jennifer

				Packaging 3 - 9 - B4B			
				Packaging 3 - 10 - B4B			
				Packaging 3 - 11 - B4B			
				Packaging 3 - 12 - B4B			
				Packaging 3 - 13 - B4B			
				Packaging 3 - 14 - B4B			
				Packaging 3 - 15 - B4B			
				Packaging 3 - 16 - B4B			
				Packaging 3 - 17 - B4B			
				Packaging 3 - 18 - B4B			
				Packaging 3 - 19 - B4B			
				Packaging 3 - 20 - B4B			
				Packaging 3 - 21 - B4B			
				Packaging 3 - 22 - B4B			
				Packaging 3 - 23 - B4B			
				Packaging 3 - 24 - B4B			
				Packaging 3 - 25 - B4B			
				Packaging 3 - 26 - B4B			
				Packaging 3 - 27 - B4B			
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			
				Packaging 3 - 30 - B4B			
				Packaging 3 - 31 - B4B			
				Packaging 3 - 32 - B4B			
				Packaging 3 - 33 - B4B			
				Packaging 3 - 34 - B4B			
				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B			
				Packaging 3 - 37 - B4B	DAS		
135	DC - 1 - B4B	5 pcs	3/20/20	0.00 0.00	DC - 1 - B4B	21	FEB 27 2020
					DC - 2 - B4B	9-89	
140	QC 21 - FG	5 pcs	3/20/20	0.00 0.00	QC 21 - FG - 21		FEB 27 2020
					QC 21 - FG - 70	DAS	
					QC 21 - SA - 53	21	

Part Op 110 - (Small Fab) Pick kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 648.4701

135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7401

140 - (QC21- Final Inspection - Work Order Release)

014692

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	10 Ea (2 ea)	110-Small Fab - 1	5253872
600.1310-AP	Label	5 pcs (1 ea)	110-Small Fab - 1	5251786
600.1314P	C2 Caution Sticker	5 pcs (1 ea)	110-Small Fab - 1	5197988
AN3-14A	Bolt	5 Ea (1 ea)	110-Small Fab - 1	5112900
AN4-16A	Bolt	10 Ea (2 ea)	110-Small Fab - 1	5251283-1
AN4-17A	Bolt	5 Ea (1 ea)	110-Small Fab - 1	5242947
c2-12-1	Lock Bushing	10 Ea (2 ea)	110-Small Fab - 1	5254326
C2-12-7P	Teflon Spacer Lock	10 (2 ea)	110-Small Fab - 1	5029236
C2-12-8	DUST SHEILD - C2 HOOK	10 pcs (2 ea)	110-Small Fab - 1	5113748
C2-13-5P	Keeper Spring	5 Ea (1 ea)	110-Small Fab - 1	5084083
C2-14-2	Label Rivets	20 Ea (4 ea)	110-Small Fab - 1	5253886
C2-3-1	Latch Shaft Du Bearing	10 pcs (2 ea)	110-Small Fab - 1	5254345
C2-3-2-1	Roller Pin Retaining Ring	10 Ea (2 ea)	110-Small Fab - 1	5258604
C2-3-3-1	Latch Roller DU Bearing	5 pcs (1 ea)	110-Small Fab - 1	5254257
C2-3-5	Spacer, Teflon	10 Ea (2 ea)	110-Small Fab - 1	5199313
C2-3-8	Actuator Shaft Bushing	10 pcs (2 ea)	110-Small Fab - 1	5254135
C2-4-1	Trunnion Bushing	10 Ea (2 ea)	110-Small Fab - 1	5079588
C2-7-1P	Load Beam Bumper	5 (1 ea)	110-Small Fab - 1	5029255
C2-7-2	Lock Bumper	10 pcs (2 ea)	110-Small Fab - 1	5197126
C2-9-3	Clock Spring Cover Screw	20 Ea (4 ea)	110-Small Fab - 1	5093298
C3-10-2	Lock Spring	5 pcs (1 ea)	110-Small Fab - 1	5233540
C3-3-4-1	Ring, Retaining	20 pcs (4 ea)	110-Small Fab - 1	5214930
C3-3-9	Actuator Spring	5 pcs (1 ea)	110-Small Fab - 1	5128955x3 5237238x2
C3-8-4	Solenoid Cover Gasket	5 pcs (1 ea)	110-Small Fab - 1	5254482
MS21044N4	Nut, Self-Locking	15 Ea (3 ea)	110-Small Fab - 1	5251030
MS21083N3	Nut	15 Ea (3 ea)	110-Small Fab - 1	5220750
MS35266-63	Solenoid Cover Screw	5 Ea (1 ea)	110-Small Fab - 1	5253442
MS35338-137	Washer	20 Ea (4 ea)	110-Small Fab - 1	5049176x10 5050160x10

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	10	29	0
	600.1310-AP	5	25	0
	600.1314P	5	0	0
	AN3-14A	5	159	0
	AN4-16A	10	745	0
	AN4-17A	5	351	0
	c2-12-1	10	10	0
	C2-12-7	10	0	0
	C2-12-8	10	20	0
	C2-13-5	5	41	0
	C2-14-2	20	60	0
	C2-3-1	10	21	0
	C2-3-2-1	10	63	0
	C2-3-3-1	5	29	0
	C2-3-5	10	47	0
	C2-3-8	10	66	0
	C2-4-1	10	80	0
	C2-7-1	5	0	0
	C2-7-2	10	21	0
	C2-9-3	20	227	0
	C3-10-2	5	29	0
	C3-3-4-1	20	167	0
	C3-3-9	5	57	0
	C3-8-4	5	25	0
	MS21044N4	15	102	0
	MS21083N3	15	64	0
	MS35266-63	5	18	0
	MS35338-137	20	435	0